

ABSTRACT OF THE DISCLOSURE

The invention provides a printing ink less susceptible to decoration rolling in association with a decorated film or sheet used for integral injection molding. The ink of the present invention is used for printing of a decorated film or sheet integrated with a synthetic resin melt at a synthetic resin molding step to apply a decoration on a molded article simultaneously with molding, and comprises a binder comprising a polycarbonate resin, and a metal particle coated on the surface thereof with a coupling agent or a synthetic resin.